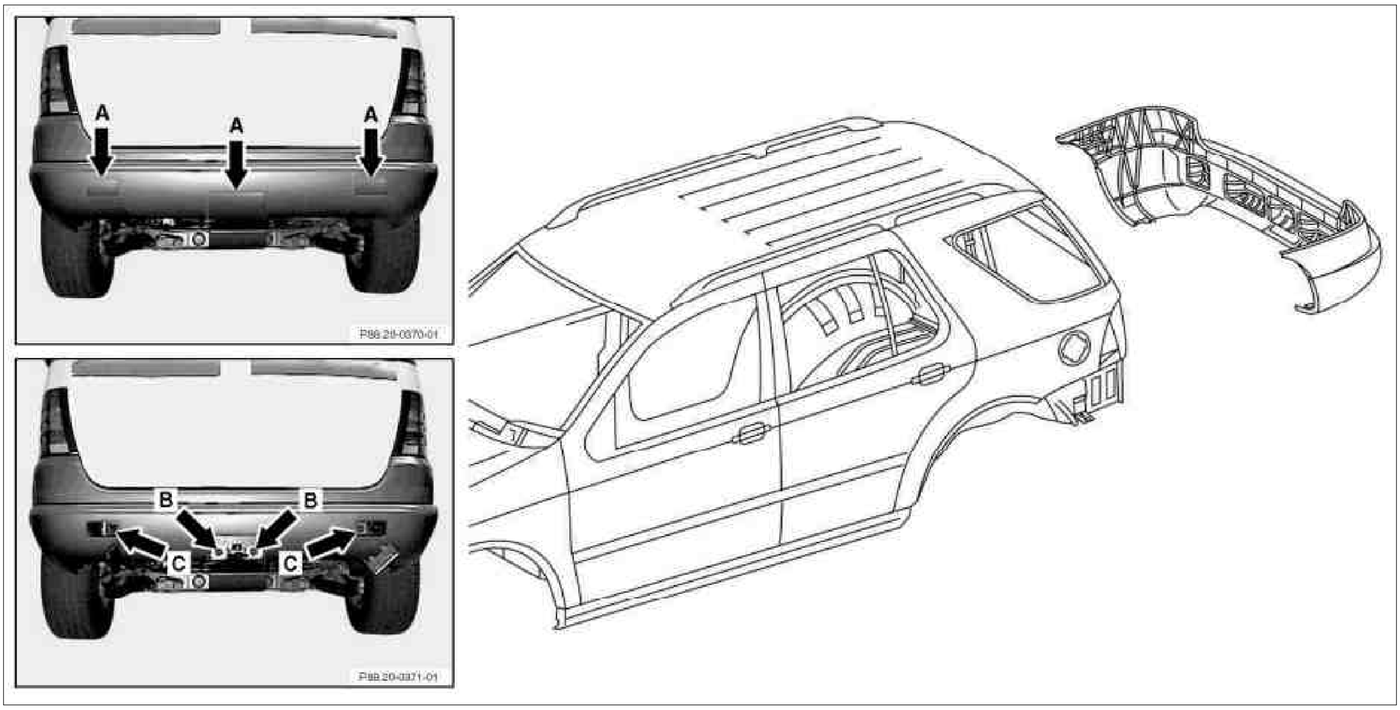
AR88.20-P-2200GH	**Remove/install rear bumper**	6.4.99

**MODEL 163.113 #A up to 289564,
163.154 #X up to 754619,
163.154 #A up to 289564,
163.136 /172**



P88.20-0372-09

A Covers *B Nuts* *C Screws*

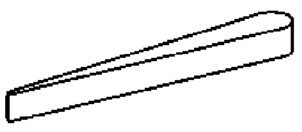
	Remove/install		
1.1	Disconnect antenna connector of E-call emergency call system	Only with emergency call system E-Call, code 349. Connector is located behind side flap of right C-pillar paneling at jack mounting point.	
2	Remove covers (A)	Do not damage paint. Do not break off clips. Installation wedge	*115589035900
3	Unscrew mounting nuts (B) from bumper	Nm	*BA88.20-P-1004-01B
4	Unscrew screws (C)	Nm	*BA88.20-P-1005-01B
5.1	Remove nut from rear mud guard	Only if present Nm	*BA88.30-P-1004-01A
6	Remove bumper toward rear	Do not damage paint. **Installation:** Align bumper at tailgate and at taillamps	
7.1	Remove rubber seal for E-call emergency call system antenna from body at right	Only with emergency call system E-Call, code 349.	
8	Install in the reverse order		

Nm Bumper

Number	**Designation**		**Model 163**
BA88.20-P-1004-01B	Nut, rear bumper to frame	Nm	8
BA88.20-P-1005-01B	Screws, rear bumper on frame	Nm	8

Nm Detachable body components, underride guard

Number	Designation		Model 163 up to 31.8.01	Model 163 as of 1.9.01
BA88.30-P-1004-01A	Nut for retaining strap on mud guard on vehicle underbody	Nm	6	6



115 589 03 59 00

Long wedge

